

Wieland-Z21

CuZn38Pb2 | C35000 | CW608N

C35000 is a medium leaded brass where the combination of Zn and Pb contents allows excellent machinability and simultaneously moderate cold formability, including knurling and crimping. Therefore, this alloy finds application in watch and clock parts, precision mechanical components, and parts where both forming and machining operations are necessary.

Chemical composition (Reference)

Cu	60.5 %
Pb	1.9 %
Zn	remainder

Fabrication properties	
Machinability	100 %**

** Value derived from planing test
(Reference CuZn39Pb2 = 100 %)

Physical properties (Reference values at room temperature)

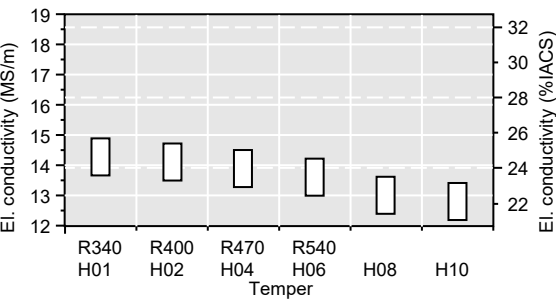
Electrical conductivity	14 MS/m	24 %IACS
Thermal conductivity	109 W/(m·K)	63 Btu·ft/(ft ² ·h·°F)
Coefficient of electrical resistance*	1.7 10 ⁻³ /K	0.9 10 ⁻³ /°F
Coefficient of thermal expansion*	20.4 10 ⁻⁶ /K	11.3 10 ⁻⁶ /°F
Density	8.44 g/cm ³	0.305 lb/in ³
Modulus of elasticity	102 GPa	14,800 ksi
Specific heat	0.377 J/(g·K)	0.090 Btu/(lb·°F)
Poisson´s ratio	0.34	0.34

* Between 0 and 300 °C

Mechanical properties (values in brackets are for information only)						
Temper	Tensile strength R _m		Yield strength R _{p0.2}		Elongation A ₅₀	Hardness HV
	MPa	ksi	MPa	ksi	%	
R340	340-420	49-61	≤ 240	≤ 35	≥ 33	(75-110)
R400	400-480	58-70	≥ 200	≥ 29	≥ 14	(110-140)
R470	470-550	68-80	≥ 390	≥ 57	≥ 5	(140-170)
R540	≥ 540	≥ 78	≥ 490	≥ 71	-	(≥ 165)
H01*	340-405	49-59				
H02*	380-450	55-65				
H04*	470-540	68-78				
H06*	545-615	79-89				
H08*	595-655	86-95				
H10*	620-685	90-99				

* According to ASTM B121

Electrical conductivity



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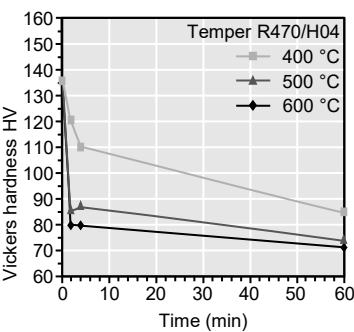
Fatigue strength

The fatigue strength is defined as the maximum bending stress amplitude which a material withstands for 10^7 load cycles under symmetrical alternate load without breaking. It is dependent on the temper tested and is about 1/3 of the tensile strength R_m .

Information on the planing test

The machinability value expressed as a percentage is based on data generated in a so-called planing test. In this test, a cutting tool is guided across the material surface while various parameters are measured, including surface roughness, bending moment, chip morphology, as well as burr formation. The reference material used for comparison is Wieland-Z30 (CuZn39Pb2) in the hard temper.

Softening resistance



Vickers hardness after heat treatment (typical values)

Types and formats available

- Standard coils with outside diameters up to 1,400 mm
- Contour-milled strip
- Sheet
- Strip and sheet with protective coating

Dimensions available

- Strip thickness from 0.20 mm
- Strip width from 3 mm, however min. 10 x strip thickness

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