1. PRODUCT AND COMPANY IDENTIFICATION

Product Name:	Leaded Phospho Alloys	R BRONZE ALLOYS, COPPER-	-SILVER-PHOSPHORUS ALLOYS, COPPER-SILVER-	ZINC
Chemical Name:	Metal Alloy			
Synonyms:		osphorus Alloys; Copper-Silv c54999, c5500 – c5299, c553	er-Phosphorus Alloys, Copper-Silver-Zinc Alloys; 300 - 60799	UNS/CDA
Chemical Family:	Chemical Family: Alloys			
Formula:	Not applicable - m	ixture		
Product Use:	Metallurgical Prod	ucts		
Manufacturer:				
SDS Cor	trol Group	Technical Information:	Emergency Information:	
Wieland	NA RA	(618)258-5654	(618)258-5167	
305 Lew	s and Clark Blvd			

2. HAZARD IDENTIFICATION

www.wieland.com

East Alton, IL 62024-1197

United States (US)

According to the OSHA 29 CFR 1910.1200 HCS

Health hazards associated with this product only apply in a fume or dust form.

Classification of the substance or mixture (Fume or Dust)

Revision Date: 6/1/15	Review Dat	e: 2/21/20	
Wieland NA RA SDS No.: 0	0011.0001 Leaded Pho	osphor Bronze Alloys	
			_
	Do not get	in eyes, on skin, or or	n clothing – P262
Prevention	Avoid brea	thing dust or fumes –	P261
Precautionary state	ments Avoid brea	thing dust or fumes –	P261
	May cause	respiratory irritation -	- H335
Hazard Statements	Causes skir	n irritation – H315	
	!	•	
Label Elements	OSHA HSC 2012		
OSHA HCS 2012	Flammability – 0	Health – 1	Physical – 0

Safety Data Sheet

In case of inadequate ventilation wear respiratory protection – P285

Response

EYE CONTACT:	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and
	easy to do. Continue rinsing. – P305 + P351 + P338.
	If eye irritation develops, Get medical advice/attention – P313
SKIN CONTACT:	Rinse skin with water/shower – P353
	Take off contaminated clothing and wash before reuse – P362
	If skin irritation or rash develops, get medical advice/attention – P363
INHALATION:	If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for
	breathing – P340
	Get medical advice/attention – P313
INGESTION:	Not a likely route of exposure for finished metal alloy.
	If dust is ingested, immediately drink water to dilute.
	Get medical advice/attention – P363
NOTE TO PHYSICIANS:	There is no specific antidote to the active ingredients in this product; use symptomatic treatment.
Other Hazards	
OSHA HSC 2012	Under United States Regulations (29 CFR 1910.1200 - Hazard Communication Standard), this product
	is considered hazardous

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: Exposure to dust or fume may aggravate an existing dermatitis,

asthma, emphysema, or other respiratory disease.

Canada According to WHMIS

Classification of the substance or mixture

WHMIS This product is considered to be a manufactured article and therefore not subject to WHMIS requirements.

Other Information

NFPA Not rated

3. COMPOSITION/INFORMATION ON INGREDIENTS

CAS Number	Components	% By Weight	EINECS/ELINCS	EU Classific	EU Classification	
			#	Symbol	R-Phrase	
7440-50-8	Copper	35 - 97	231-159-6	None	None	
7439-92-1	Lead	0.4 - 4.5	231-100-4	None	None	
7440-66-6	Zinc	0 - 34	231-175-3	F (as dust or	R 15-17	
				powder)		
7440-31-5	Tin	3.5 - 13.9	231-141-8	None	None	
7723-14-0	Phosphorus	0 – 7.5	231-768-7	F, N	R 11, 16, 50	
7440-22-4	Silver	0 - 31.0	231-131-3	None	None	

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OSHA REGULATORY STATUS: In solid form, not hazardous. Dust or fume: carcinogen, irritant, lung, blood, kidney, reproductive and developmental toxin, neurotoxin, sensitizer
In solid form, this material is not hazardous. Dust and fumes are hazardous materials.

4. FIRST AID MEASURES				
EYE CONTACT:	Immediately flush out fume and dust particles with large amounts of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. If eye irritation develops, call a physician at once.			
SKIN CONTACT:	If exposed to dust or fumes, wash skin with plenty of water. Remove contaminated clothing and shoes and launder before reuse. If skin irritation or rash develops and persists or recurs, get medical attention.			
INHALATION:	If symptoms of lung irritation occur (coughing, wheezing or breathing difficulty), remove from exposure area to fresh air immediately. If breathing has stopped, perform artificial respiration. Keep affected person warm and at rest. Get medical attention.			
INGESTION:	Not a likely route of exposure for finished metal alloy. If dust is ingested, immediately drink water to dilute. Consult a physician if symptoms develop.			
NOTE TO PHYSICIANS:	There is no specific antidote to the active ingredients in this product; use symptomatic treatment.			

5. FIRE FIGHTING MEASURES

PROPERTY	VALUE	PROPERTY	VALUE
Explosive	No	Flammable	No
Combustible	No	Pyrophoric	No
Flash Point (°C):	Not Applicable	Burning Rate of Material	Not Applicable
Lower Explosive Limit:	Not Applicable	Auto Ignition Temp:	Not Applicable
Upper Explosive Limit: Not Applicable		Flammability Classification: (Defined by 29 CFR	Not Applicable
		1910.1200)	

UNSUAL FIRE AND EXPLOSION HAZARDS:

Dust may cause an ignitable and/or an explosive atmosphere.

EXTINGUISHING MEDIA:

For localized powder fires, smother with dry sand, dry dolomite, sodium chloride or soda ash. Use fire-extinguishing media appropriate to fight surrounding fire.

SPECIAL FIREFIGHTING PROCEDURES: None required.

6. ACCIDENTAL RELEASE MEASURES

FOR ALL TRANSPORTATION ACCIDENTS, CALL (618) 258-5167.

In dust form, this product may be an explosion hazard. Remove all sources of ignition. Dust of fume may be suppressed by the use of a local exhaust system. Dispose of per guidelines under Section 13, WASTE DISPOSAL.

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7. HANDLING AND STORAGE

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HANDLING:	Avoid dispersion of dust in air
STORAGE:	
Shelf Life Limitations:	None known
Incompatible Materials for Packaging:	None known
Incompatible Materials for Storage or Transport:	None known
OTHER PRECAUTIONS:	Do not shake clothing, rags or other items to remove dust.
	Dust should be removed by washing or HEPA vacuuming.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

CAS #	CHEMICAL	ACGIH TLV	OSHA PEL	INTERNATIONAL OELS
	NAME			
7440-50-8	Copper	0.2 mg/m ³ (fume), 1 mg/m ³ (dusts and mists)	0.1mg/m ³ (fume) 1 mg/m ³ (dusts and mists)	Austria, Belgium, Canada: 0.2 mg/m ³ (fumes), 1 mg/m ³ (dusts) Denmark: 1.0 mg/m ³ (dust and powder) Germany (MAK): 0.1 mg/m ³ (fume), 1 mg/m ³ (dusts and mists)
7439-92-1	Lead	0.05 mg/m ³	0.05 mg/m ³	Austria, Denmark, Germany, Sweden, Switzerland: 0.1 mg/m ³ Norway, Poland: 0.05 mg/m ³
7440-31-5	Tin	2 mg/m ³	2 mg/m ³	U.K. (LTEL): 5 mg/m ³ Austria & Germany (MAK), Belgium, Finland, Denmark, The Netherlands, Poland, Switzerland: 2 mg/m ³ Hungary, Norway: 1 mg/m ³
7440-66-6	Zinc	None established	None established	None established
7723-14-0	Phosphorus	0.1 mg/m ³	0.1 mg/m ³	Germany: 0.1 mg/m ³ (inhalable)
7440-22-4	Silver	0.1 mg/m ³	0.01 mg/m ³	Germany: 0.1 mg/m ³ (inhalable)

If this product is heated and fumes are generated, zinc oxide fumes could be formed. The ACGIH TLV and OSHA PEL for zinc oxide fume is 5 mg/m³.

ENGINEERING CONTROLS:	Local exhaust ventilation is recommended if significant dusting occurs or fumes are generated. Otherwise, use general exhaust ventilation.
EYE / FACE PROTECTION.	Use safety glasses.
SKIN PROTECTION.	Wear impervious (cut-resistant), gloves and other protective clothing (aprons, coveralls) as appropriate to prevent skin contact when using this product. If generating a dust, wash thoroughly after handling, especially before eating, drinking, or smoking.
RESPIRATORY PROTECTION.	Respiratory protection not normally needed. If dusting occurs or fumes are generated above the PEL/TLV, use a NIOSH-approved half-face or full-face respirator equipped with High Efficiency Particulate (HEPA) filter cartridges.
GENERAL HYGIENE CONSIDERATIONS:	Do not eat, drink, or smoke while using this product in dust form.

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9. PHYSICAL AND CHEMICAL PROPERTIES

PROPERTY	VALUE	PROPERTY	VALUE
Appearance.	Red metallic	Vapor Density (air = 1).	Not applicable
Odor:	None	Boiling Point (° F).	No data
Molecular Weight.	Not applicable - Mixture	Melting point:	L:1000–1075°C (1830- 1970°F) S:845-1035°C (1550- 1900°F)
Physical State.	Solid	Specific gravity (g/cc).	8.84
рН:	Not applicable	Bulk Density.	8.8 g/cc
Vapor Pressure (mm Hg):	Not applicable	Viscosity (cps).	Not applicable
Vapor Density.	Not applicable	Decomposition:	Not applicable
Solubility in Water (20° C):	Negligible	Evaporation Rate.	Not Applicable
Volatiles, Percent by volume:	Not applicable	Octanol/water partition coefficient:.	Unknown

10. STABILITY AND REACTIVITY

STABILITY:	Stable under normal temperatures and pressure
CONDITIONS TO AVOID:	Not affected by mechanical impact or shock or by electrical discharge
MATERIALS TO AVOID:	Acetylene, Chlorine
	When heated to decomposition, may produce metal oxides and fumes. Inhalation of high concentrations of metal fumes may cause a condition known as "metal fume fever" which is characterized by flu-like symptoms.
HAZARDOUS POLYMERIZATION:	Will not occur.

11. TOXICOLOGICAL INFORMATION

POTENTIAL EXPOSURE ROUTES: For dust: ingestion, inhalation, and eye contact. For fume: inhalation and eye contact. The finished alloy metal is not hazardous.

ACUTE ANIMAL TOXICITY DATA:

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FOR PRODUCT (DUST OR FUME)		FOR COMPONENTS					
		Copper	Lead	Phosphorus	Zinc	Silver	Tin
Oral LD50	Believed to be 1 – 3 g/kg, moderately toxic	3.5 mg/kg (mouse, intraperit oneal)	No data	No data	No data	> 10 g/kg (mouse)	No data
Dermal LD 50	Believed to be > 2 g/kg	375 mg/kg (rabbit, subcutan- eous)	No data	No data	No data	No data	No data
Inhalation	Believed to be moderately	No data	No data	No data	No data	No data	No data
Irritation	Eye and respiratory irritant	Respira- tory irritant	Not irritating	Corrosive to skin	Eye irritant	No data	No data

SUBCHRONIC/ CHRONIC TOXICITY:	No information for product. Lead has caused blood, kidney, and nervous system
	damage in laboratory animals.
CARCINOGENICITY:	The International Agency for Research on Cancer (IARC) lists lead as possibly carcinogenic to humans, group 2B.
MUTAGENICITY:	This product is not known or reported to be mutagenic. Lead has been shown to be mutagenic in several <i>in vitro</i> assays.
REPRODUCTIVE, TERATOGENICITY, OR DEVELOPMENTAL EFFECTS:	This product is not known tor reported to cause reproductive or developmental effects. Lead has been shown to affect fetal development including birth defects and reduce male reproductive function in laboratory animals.
NEUROLOGICAL EFFECTS:	This product is not known tor reported to cause neurological effects. Lead has caused peripheral and central nervous system damage and behavioral effects in laboratory animals.
INTERACTIONS WITH OTHER CHEMICALS WHICH ENHANCE TOXICITY:	None known or reported.
12. ECOLOGICAL INFORMATION	
<u>Copper:</u> The toxicity of also with the hardness, tur	his product. Individual constituents are as follows: of copper to aquatic organisms varies significantly not only with the species, but physical and chemical characteristics of the water, such as its temperature, bidity and carbon dioxide content. Copper concentrations varying from 0.1 to 1.0 een found by various investigators to be not toxic for most fish. However,

many kinds of fish, crustaceans, mollusks, insects, and plankton. <u>Lead:</u> LC50 (48 hrs.) to bluegill (*Lepomis macrochirus*) is reported to be 2 - 5 mg/l. Lead is toxic to waterfowl.

MOBILITY: PERSISTANCE/DEGRADABILITY:

Dissolved lead may migrate through soil.

NCE/DEGRADABILITY: Not biodegradable. Lead may persist and accumulate in the environment.

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BIOACCUMULATION:

No Data

13. DISPOSAL CONSIDERATIONS

If this product becomes a waste, it DOES NOT meet the criteria of a hazardous waste as defined under 40 CFR 261, in that it does not exhibit the characteristics of hazardous waste of Subpart C, nor is it listed as a hazardous waste under Subpart D. Care must be taken to prevent environmental contamination from the use of this material. The user of this material has the responsibility to dispose of unused material, residues and containers in compliance with all relevant local, state and federal laws and regulations regarding treatment, storage and disposal for hazardous and non- hazardous wastes. This product may be a candidate for metal reclamation.

14. TRANSPORTATION INFORMATION

	U.S. DOT	RID/ADR	IMDG	IATA	IMO	Canada TDG
PROPER SHIPPING NAME:	Not regulated					
HAZARD CLASS:			Notreg	alatea		
UN NO.:						
PACKING GROUP:						
LABEL:						
REPORTABLE QUANTITY:						

15. REGULATORY INFORMATION

US FEDERAL

TSCA	The components of this p	The components of this product are listed on the Toxic Substance Control Act inventory.					
CERCLA:		Copper, R.Q.= 5000 lbs.; Lead, R.Q. = 10 lbs.; Zinc, R.Q. = 1000 lbs.; Phosphorus, R.Q. = 1 lb.; Silver, R.Q. = 1000 lbs. (No reporting is required if diameter of the pieces of metal is equal to or exceeds 100 micrometers (0.004 inches).					
SARA 313:	Copper, Zinc (dust or fun	Copper, Zinc (dust or fume), Lead, Silver, Phosphorus					
SARA 313 Hazard Class:	<u>Health</u> . For dust or fume only	Acute – Yes Chronic - Yes	<u>Fire</u> : None	<u>Reactivity</u> : None	<u>Release of Pressure</u> . None		
SARA 302 EHS List:	None of the components	None of the components of this product are listed.					

*RQ = Reportable Quantity

STATE RIGHT-TO-KNOW STATUS

Component	*CA Prop. 65	New Jersev	Pennsvlvania	Massachusetts	Michigan
Copper	Not listed	Х	Х	Х	Х
Lead	Х	Х	Х	Х	Х
Zinc	Not listed	Х	Not listed	Х	Х
Tin	Not listed	Not listed	Х	Х	Not listed
Phosphorus	Not listed	Х	Х	Not listed	Not listed
Silver	Not listed	Х	Х	Х	X

EUROPEAN REGULATIONS

This material is classified as **T**, **Toxic**. However, this material in its massive solid form is not required to be labeled under EC regulations. German WGK Classification:Unknown

CANADIAN REGULATIONS

 DSL LIST:
 The components of this product are on the DSL or are exempt from reporting under the New Substances

 Notification Regulations.
 Notification Regulations.

IDL: Lead, Copper, Tin, Phosphorus, and Silver

WHMIS: This product is considered to be a manufactured article and therefore not subject to WHMIS requirements.

16. OTHER INFORMATION

REVISIONS:Update to composition 1/1/04, revised format 6/1/15PREPARED BY:Wieland NA RA

NOTICE: THE INFORMATION IN THIS SDS SHOULD BE PROVIDED TO ALL WHO WILL USE, HANDLE, STORE, TRANSPORT, OR OTHERWISE BE EXPOSED TO THIS PRODUCT. THIS INFORMATION HAS BEEN PREPARED FOR THE GUIDANCE OF PLANT ENGINEERING, OPERATIONS AND MANAGEMENT AND FOR PERSONS WORKING WITH OR HANDLING THIS PRODUCT. WIELAND NA RA BELIEVES THIS INFORMATION TO BE RELIABLE AND CURRENT AS OF THE DATE OF PUBLICATION, BUT MAKES NO WARRANTY THAT IT IS.

This document reviewed annually