1 Identification

1.1 Product identifier
- Trade name: Wieland-G25

1.2 Relevant identified uses of the substance or mixture and uses advised against
- No further relevant information available.

1.3 Details of the supplier of the safety data sheet
- Manufacturer/Supplier: Wieland-Werke AG
  Graf-Arco-Str. 36
  89079 Ulm
- Information department: Associations & Management Systems
  stefan.priggemeyer@wieland.com
- 1.4 Telephone number: +49 731 944 2794 (Monday - Friday from 9 a.m. to 4 p.m.)

2 Hazard(s) identification

2.1 Classification of the substance or mixture:
- Classification according to Regulation (EC) No 1272/2008 (CLP-Regulation):
  - GHS08 Health hazard
    - Carc. 2 H351 Suspected of causing cancer. Route of exposure: Inhalation.
    - Repr. 1A H360 May damage fertility or the unborn child.
    - STOT RE 1 H372 Causes damage to the respiratory system through prolonged or repeated exposure. Route of exposure: Inhalation.
  - GHS07
    - Acute Tox. 4 H302 Harmful if swallowed.
    - Skin Sens. 1 H317 May cause an allergic skin reaction.

2.2 Label elements:
- Labelling according to Regulation (EC) No 1272/2008:
  - The product is classified and labeled according to the CLP regulation.

- Hazard pictograms: GHS07, GHS08
- Signal word: Danger
- Hazard statements:
  - H302 Harmful if swallowed.
  - H317 May cause an allergic skin reaction.
  - H351 Suspected of causing cancer. Route of exposure: Inhalation.
  - H360 May damage fertility or the unborn child.
  - H372 Causes damage to the respiratory system through prolonged or repeated exposure. Route of exposure: Inhalation.
Trade name: Wieland-G25

· Precautionary statements
  P260 Do not breathe dust/fume/gas/mist/vapors/spray.
  P280 Wear protective gloves/protective clothing/eye protection/face protection.
  P301+P312 If swallowed: Call a poison center/doctor if you feel unwell.
  P363 Wash contaminated clothing before reuse.
  P405 Store locked up.
  P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· 2.3 Other hazards
  · Results of PBT and vPvB assessment
    · PBT: Not applicable to metals.
    · vPvB: Not applicable to metals.

3 Composition/information on ingredients

· 3.2 Chemical characterization: Mixtures
  · Description: Metal in massive form.
  · Material Code (CEN/TS 13388): CuZn25Al5Mn4Fe3-C
  · Material number (CEN/TS 13388): CC762S
  · UNS-number: -
  · Information:
    The classifications listed below reflect the classification of the relevant alloying constituents and are only for information.
    Mentioned percentages are references values.

  · Alloy components:
    | CAS          | EINECS       | RTECS       | Percentage |
    |--------------|--------------|-------------|------------|
    | 7440-50-8    | 231-159-6    | GL 5325000  | copper     |
    | 7440-66-6    | 231-175-3    | ZG 8600000  | zinc       |
    | 7429-90-5    | 231-072-3    | BD 0330000  | Aluminium  |
    | 7439-96-5    | 231-105-1    | OO 9275000  | manganese  |
    | 7439-89-6    | 231-096-4    | NO 4565500  | iron       |
    | 7440-02-0    | 231-111-4    | OF 7525000  | nickel     |
    | 7439-92-1    | 231-100-4    |             | lead       |
    | 7440-50-8    | 231-159-6    | GL 5325000  |            |
    | 7440-66-6    | 231-175-3    | ZG 8600000  |            |
    | 7429-90-5    | 231-072-3    | BD 0330000  |            |
    | 7439-96-5    | 231-105-1    | OO 9275000  |            |
    | 7439-89-6    | 231-096-4    | NO 4565500  |            |
    | 7440-02-0    | 231-111-4    | OF 7525000  |            |
    | 7439-92-1    | 231-100-4    |             |            |
4 First-aid measures

4.1 Description of first aid measures

General information:
First Aid information refer to any dust which is generated.
The mixture in solid form does not pose any significant health hazard. However, melting or activities which produce metal dust, smoke or fumes can cause that metal dust enter the body in harmful amounts.

After inhalation:
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.

After skin contact:
Immediately wash with water and soap and rinse thoroughly.

After eye contact:
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

After swallowing:
Rinse out mouth and then drink plenty of water.

4.2 Most important symptoms and effects, both acute and delayed:
No further relevant information available.

4.3 Indication of any immediate medical attention and special treatment needed:
No further relevant information available.

5 Fire-fighting measures

5.1 Extinguishing media
Suitable extinguishing agents: Non-flammable. Use fire fighting measures that suit the environment.

5.2 Special hazards arising from the substance or mixture
No further relevant information available.

5.3 Advice for firefighters
Protective equipment: No special measures required.

6 Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures: Not required.

6.2 Environmental precautions: Not required

6.3 Methods and material for containment and cleaning up:
Collect the material and if necessary dispose it as waste according to section 13.

6.4 Reference to other sections:
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
7 Handling and storage

7.1 Precautions for safe handling: No special measures required.

7.2 Conditions for safe storage, including any incompatibilities

7.3 Specific end use(s): No further relevant information available.

8 Exposure controls/personal protection

8.1 Control parameters

Additional information about design of technical systems: No further data; see item 7.

Components with limit values that require monitoring at the workplace:

7440-50-8 copper
PEL Long-term value: 1* 0.1** mg/m³
as Cu *dusts and mists **fume
REL Long-term value: 1* 0.1** mg/m³
as Cu *dusts and mists **fume
TLV Long-term value: 1* 0.2** mg/m³
*dusts and mists; **fume; as Cu

7429-90-5 Aluminium
PEL Long-term value: 15*; 5** mg/m³
*Total dust; **Respirable fraction
REL Long-term value: 10* 5** mg/m³
as Al*Total dust**Respirable/pyro powd./welding f.
TLV Long-term value: 1* mg/m³
as Al; *as respirable fraction, A4

7439-96-5 manganese
PEL Ceiling limit value: 5 mg/m³
as Mn
REL Short-term value: 3 mg/m³
Long-term value: 1 mg/m³
fume, as Mn
TLV Long-term value: 0.02* 0.1** mg/m³
as Mn; A4, *respirable **inhalable fraction

7440-02-0 nickel
PEL Long-term value: 1 mg/m³
REL Long-term value: 0.015 mg/m³
as Ni; See Pocket Guide App. A
TLV Long-term value: 1.5* mg/m³
elemental, *inhalable fraction, A5, BEI
Trade name: **Wieland-G25**

### 7439-92-1 lead
- **PEL** Long-term value: 0.05* mg/m³  
  *see 29 CFR 1910.1025
- **REL** Long-term value: 0.05* mg/m³  
  *8-hr TWA ;See PocketGuide App.C
- **TLV** Long-term value: 0.05* mg/m³  
  *and inorganic compds., as Pb; BEI, A3

#### Ingredients with biological limit values:

**7440-02-0 nickel**
- **BEI** 5 μg/L  
  - Medium: urine  
  - Time: post-shift at end of workweek  
  - Parameter: Nickel (background)
  
  30 μg/L  
  - Medium: urine  
  - Time: post-shift at end of workweek  
  - Parameter: Nickel (background)

**7439-92-1 lead**
- **BEI** 200 μg/L  
  - Medium: blood  
  - Time: not critical  
  - Parameter: Lead

#### Additional information:
- The lists that were valid during the creation were used as basis.

#### 8.2 Exposure controls

- **Personal protective equipment:**
- **General protective and hygienic measures:**
  - Keep away from foodstuffs, beverages and feed.
  - Wash hands before breaks and at the end of work.
  - Store protective clothing separately.
  - Do not inhale dust / smoke / mist.
- **Breathing equipment:** Use a suitable industrial gas mask when work-place-limits are exceeded.
- **Protection of hands:** Protective gloves are recommended, depending upon how the semis are further processed (material of gloves: neoprene or leather).
- **Eye protection:** Protective goggles are recommended, depending upon how the semis are further processed.
- **Body protection:** Wear suitable protective clothing, depending upon how the semis are further processed.
Trade name: Wieland-G25

### 9 Physical and chemical properties

- **9.1 Information on basic physical and chemical properties**
  - **General Information**
  - **Appearance:**
    - Form: Solid
    - Color: Copper red
  - **Odor:** Odorless
  - **Odor threshold:** Not determined.

- **Change in condition**
  - **Melting point/Melting range:** 930-960 °C (1706-1760 °F)
  - **Boiling point/Boiling range:** Undetermined.
  - **Flash point:** Not applicable.
  - **Danger of explosion:** Product does not present an explosion hazard.
  - **Density at 20 °C (68 °F):** 8.08 g/cm³ (67.4276 lbs/gal)
  - **Solubility in / Miscibility with water at 20 °C (68 °F):** Not soluble.

- **Solvent separation test**
  - **VOC content:** 0.00 %

- **9.2 Other information**
  - No further relevant information available.

### 10 Stability and reactivity

- **10.1 Reactivity:** Not applicable.
- **10.2 Chemical stability:** Not applicable.
- **Thermal decomposition / conditions to be avoided:**
  - No decomposition if used according to specifications.

- **10.3 Possibility of hazardous reactions:** No dangerous reactions known.
- **10.4 Conditions to avoid:** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:** No dangerous decomposition products known.

*### 11 Toxicological information*

- **Acute toxicity:**
  - Harmful if swallowed.

- **Primary irritant effect:**
  - **on the skin:** Based on available data, the classification criteria are not met.
  - **on the eye:** Based on available data, the classification criteria are not met.

- **Sensitization:**
  - May cause an allergic skin reaction.
53.1.31

· Additional toxicological information:
  When used and handled according to specifications, the article does not have any harmful effects to our experience and the information provided to us.

· Carcinogenic categories
  · IARC (International Agency for Research on Cancer)
    7440-02-0 nickel: 2B
    7439-92-1 lead: 2B
  · NTP (National Toxicology Program)
    7440-02-0 nickel: R
    7439-92-1 lead: R
  · OSHA-Ca (Occupational Safety & Health Administration)
    None of the ingredients is listed.

12 Ecological information

· 12.1 Aquatic toxicity: No further relevant information available.
· 12.2 Persistence and degradability: No further relevant information available.
· 12.3 Bioaccumulative potential: No further relevant information available.
· 12.4 Mobility in soil: No further relevant information available.
· 12.5 Results of PBT and vPvB assessment
  · PBT: Not applicable to metals.
  · vPvB: Not applicable to metals.
· 12.6 Other adverse effects: No further relevant information available.

13 Disposal considerations

· 13.1 Waste treatment methods
  · Recommendation:
    Must not be disposed of together with household garbage.
    Contact manufacturer for recycling information.

14 Transport information

· 14.1 UN-Number
  · DOT, ADR, IMDG, IATA
    Void
· 14.2 UN proper shipping name
  · DOT, ADR, IMDG, IATA
    Void
Trade name: Wieland-G25

14.3 Transport hazard class(es)
- DOT, ADR, ADN, IMDG, IATA
  - Class: Void

14.4 Packing group
- DOT, ADR, IMDG, IATA
  - Void

14.5 Environmental hazards:
  - Not applicable.

14.6 Special precautions for user:
  - Not applicable.

14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code:
  - Not applicable.

15 Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara
  - Section 355 (extremely hazardous substances):
    None of the ingredients is listed.
  - Section 313 (Specific toxic chemical listings):
    - 7440-50-8 copper
    - 7440-66-6 zinc
    - 7429-90-5 Aluminium
    - 7439-96-5 manganese
    - 7440-02-0 nickel
    - 7439-92-1 lead

- TSCA (Toxic Substances Control Act):
  - All components have the value ACTIVE.

- Hazardous Air Pollutants:
  - 7439-96-5 manganese
  - 7439-92-1 lead

- Proposition 65
  - Chemicals known to cause cancer:
    - 7440-02-0 nickel
    - 7439-92-1 lead
  - Chemicals known to cause reproductive toxicity for females:
    - 7439-92-1 lead
  - Chemicals known to cause reproductive toxicity for males:
    - 7439-92-1 lead

(Contd. on page 9)
Safety Data Sheet  
acc. to OSHA HCS

Trade name: **Wieland-G25**

<table>
<thead>
<tr>
<th>Chemicals known to cause developmental toxicity:</th>
</tr>
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<tbody>
<tr>
<td>7439-92-1 lead</td>
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<table>
<thead>
<tr>
<th>Cancerogenity categories</th>
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</thead>
<tbody>
<tr>
<td>EPA (Environmental Protection Agency):</td>
</tr>
<tr>
<td>7440-50-8 copper: D</td>
</tr>
<tr>
<td>7440-66-6 zinc: D, I, II</td>
</tr>
<tr>
<td>7439-96-5 manganese: D</td>
</tr>
<tr>
<td>7439-92-1 lead: B2</td>
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<thead>
<tr>
<th>TLV (Threshold Limit Value established by ACGIH):</th>
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<tbody>
<tr>
<td>7429-90-5 Aluminium: A4</td>
</tr>
<tr>
<td>7440-02-0 nickel: A5</td>
</tr>
<tr>
<td>7439-92-1 lead: A3</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>NIOSH-Ca (National Institute for Occupational Safety and Health):</th>
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<tbody>
<tr>
<td>7440-02-0 nickel</td>
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</tbody>
</table>

| Chemical safety assessment: Void.                         |

**16 Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific article features and shall not establish a legally valid contractual relationship.

- **Department issuing SDS:** Associations & Management Systems
- **Contact:**
  - Dr. Stefan Priggemeyer
  - Email: stefan.priggemeyer@wieland.com
- * Data compared to the previous version altered.