

Material Designation	
EN	CW608N
UNS*	C35000

* Unified Numbering System (USA)

Chemical Composition (Reference)	
Cu	60.5 %
Pb	1.8 %
Zn	balance

Typical Applications
<ul style="list-style-type: none"> Precision mechanical components Watch and clock parts Milled parts

Physical Properties*		
Electrical Conductivity	MS/m %IACS	14 24
Thermal Conductivity	W/(m·K)	109
Coefficient of Electrical Resistance**	10 ⁻³ /K	1.7
Coefficient of Thermal Expansion**	10 ⁻⁶ /K	20.4
Density	g/cm ³	8.44
Modulus of Elasticity	GPa	102
Specific Heat	J/(g·K)	0.377
Poisson's Ratio		0.34

* Reference values at room temperature
 ** Between 0 and 300 °C

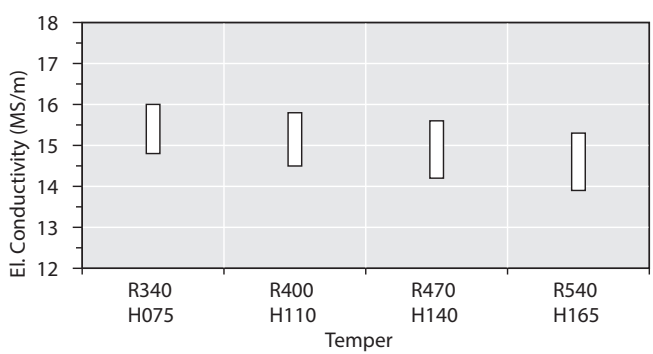
Fabrication Properties	
Capacity for Being Hot Worked	excellent
Machinability	excellent
Capacity for Being Electroplated	excellent
Capacity for Being Hot-Dip Tinned	excellent
Soft Soldering	excellent
Resistance Welding	fair
Gas Shielded Arc Welding	less suitable
Laser Welding	less suitable

Corrosion Resistance
Good resistance to: fresh water, neutral or alkaline saline solutions, organic compounds as well as land, sea, and industrial atmosphere.
Not resistant to: acids, hydrous sulphur compounds, hydrous ammonia (stress corrosion cracking) in the non-stress-relieved condition. It is, however, susceptible to dezincification due to the two-phase α/β -structure.

Mechanical Properties					
Temper		R340	R400	R470	R540
Tensile Strength R_m	MPa	340–420	400–480	470–550	≥ 540
Yield Strength $R_{p0.2}$	MPa	≤ 240	≥ 200	≥ 390	≥ 490
Elongation A_{50mm}	%	≥ 33	≥ 14	≥ 5	–

Temper		H075	H110	H140	H165
Hardness HV		75–110	110–140	140–170	≥ 165

Electrical Conductivity

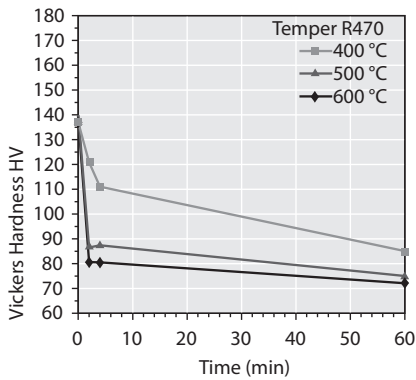


WIELAND-Z21

CuZn38Pb2

C35000

Resistance to Softening



Vickers hardness
after heat treatment
(typical values)

Fatigue Strength

The fatigue strength is defined as the maximum bending stress amplitude which a material withstands for 10^7 load cycles under symmetrical alternate load without breaking. It is dependent on the temper tested and is about $\frac{1}{3}$ of the tensile strength R_m .

Types and Formats Available

- Standard coils with outside diameters up to 1400 mm
- Contour-milled strip
- Sheet
- Strip and sheet with protective coating

Dimensions Available

- Strip thickness from 0.20 mm
- Strip width from 3 mm, however min. 10 x strip thickness