



Copper Alloy Tubes

Manufacturer	Wieland-Werke AG
Address	Graf-Arco-Straße 36, 89079 Ulm, Germany
Type	Copper Alloy Tubes

This approval is subject to compliance with the Rules for the Manufacture, Testing and Certification of Materials. The full details of the processes and grades to which this approval applies are given on subsequent pages of this certificate.

This certificate is issued to the named manufacturer, and is valid until the expiry date specified. Lloyd's Register is to be notified of any change that may affect the validity of this certificate, and reserves the right to cancel or withdraw this certificate.



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Copper alloy tubes	Copper alloy tubes	Grades	Maximum Diameter	Units
Annealed	-	Copper alloy tubes	219.00	mm

Additional Remarks

Grades include Copper-phosphorus deoxidised non-arsenical, aluminium brass, 90/10 CuNiFe and 70/30 CuNiFe acc LR Rules for Materials Chap 9 Sect 3.

National standard grades ASME SB-359 - C44 300 and DIN EN 12452 - CuZn20Al2As may also be accepted for specifically approved LR project applications.

The scope of approval is for finned and unfinned tubes. Fins are formed by cold rolling, with a maximum 5mm wall thickness accepted for approved applications.

Tubes of diameter 79 mm to 219 mm, wall thickness 5 mm, are unfinned and are semi-finished product for subsequent processing.

Eddy current testing used in lieu of hydraulic testing.



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